## **Final Proposed Rules**

1	WATER RESOURCES DEPARTMENT
2	
3	DIVISION 220
4	A D A NIDONIMENIO OE MIET I C
5	ABANDONMENT OF WELLS
6 7	
8	690-220-0005
9	070 220 0003
0	Temporary Abandonment
1	
2	Any water supply well to be temporarily removed from service, temporarily abandoned due to a
3	recess in construction, or temporarily abandoned before commencing service, shall be capped
4	with a watertight seal, watertight welded steel cap, or threaded cap. In the event that temporary
5	abandonment is to be of 90 days or less, the temporary steel cap may be welded to the well
6	casing with a minimum of four separate welds, evenly spaced, each at least 1/2 of an inch in
7	length. Steel or cast iron caps shall be at least 3/16 of an inch in thickness. Access ports and
8	airlines, as described in OAR 690-210-0280, shall be maintained during the temporary abandonment. During the temporary abandonment, the well must be maintained to the standards
20	prescribed in OAR 690-215.
21	presented in Ortic 670 213.
22	Stat. Auth.: ORS 536.090 & ORS 537.505 - ORS 537.795
23	Stats. Implemented: ORS 536.090 & ORS 537.505 - ORS 537.795
24	Hist.: WRD 3, f. & ef. 2-18-77; WRD 9-1978, f. 12-12-78, ef. 1-1-79; WRD 13-1986, f. 10-7-86,
25	ef. 11-1-86, Renumbered from 690-063-0005; WRD 8-1993, f. 12-14-93, cert. ef. 1-1-94; WRD
26	7-2001, f. & cert. ef. 11-15-01
27	
28	690-220-0030
29	Downson and Albary downsord
30 31	Permanent Abandonment
32	(1) Any water supply well that is to be permanently abandoned shall be completely filled in such
33	a manner that vertical movement of water within the well bore, including vertical movement of
34	water within the annular space surrounding the well casing, is effectively and permanently
35	prevented. If a dry or non-producing water supply well is to be permanently abandoned, it shall
36	be abandoned in accordance with these standards. Unless otherwise stated in these rules, all
37	permanent water supply well abandonments shall be performed by a licensed Water Supply Well
88	Constructor.
39	
Ю	(2) The abandonment procedure shall be recorded on a form provided by or previously approved
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1 2	in writing by the Department. The form shall include, as a minimum, all the requirements as listed in OAR 690-205- <u>0210</u> [0080_(7)], plus:
3	
4	(a) Method of abandonment;
5	
6	(b) If assigned, the well identification tag number, original start card number, and owner's well
7	number of the abandoned well.
8	
9	(3) When a well that has a well identification tag on it is permanently abandoned, the well
0	identification tag shall be destroyed. The well identification tag shall not be reused.
1	
2	Stat. Auth.: ORS 536.090 & 537.505 - 537.795
13	Stats. Implemented: ORS 536.090 & 537.505 - 537.795
4	Hist.: WRD 3, f. & ef. 2-18-77; WRD 9-1978, f. 12-12-78, ef. 1-1-79; WRD 13-1986, f. 10-7-86,
15	ef. 11-1-86, Renumbered from 690-063-0010; WRD 8-1993, f. 12-14-93, cert. ef. 1-1-94; WRD
6	7-2001, f. & cert. ef. 11-15-01; WRD 2-2006, f. & cert. ef. 6-20-06
7	< 00. 220, 0025
8	690-220-0035
9	About dominant of on Evicting Woten Well After Doubsement
20	Abandonment of an Existing Water Well After Replacement
21	A landowner who replaces an old well by drilling a new well shall permanently abandon the old
22 23	well if the old well is within a setback as defined in OAR 690-210-0030. Permanent
23 24	abandonment of a well located within a setback shall occur within one year after the function of
25	the well is replaced or within one year after the water right, if applicable, is transferred to the
26	new well, whichever is later.
27	new went, whichever is facer.
28	Stat. Auth.: ORS 536.090 & ORS 537.505 - ORS 537.795
29	Stats. Implemented: ORS 536.090 & ORS 537.505 - ORS 537.795
30	Hist.: WRD 7-2001, f. & cert. ef. 11-15-01
31	
32	<u>690-220-0040</u>
33	
34	Abandonment of Cased Wells
35	
36	(1) If all or a portion of the water supply well casing or the liner pipe is not removed
37	during the abandonment of a well, the remaining casing or liner shall be thoroughly
38	ripped or perforated. The number and size of perforations may vary, however, the
39	perforations must be sufficient enough to allow grout to migrate outside the casing and
10	effectively prevent the vertical movement of water. The annular space between the
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	casing or liner and the drillhole wall shall be effectively and completely filled with
	cement grout applied under pressure.
	(2) Perforations are not required in the sealed interval provided proof of the original
	seal can be verified with the original well report. The verified seal interval shall be filled
	with cement grout, concrete or unhydrated bentonite.
	(3) Uncased portions of a cased well to be abandoned shall be filled in accordance with
	OAR 690-220-0030 through 690-220-0050.
	(4) The well casing to be abandoned [shall] may be severed below land surface and
	removed. (See Figure 220-3.)
	Temoved (See Figure 220 c.)
[]	ED. NOTE: Figures referenced in this rule are available from the agency.]
<u>S</u>	tat. Auth.: ORS 536.090 & ORS 537.505 - ORS 537.795
S	tats. Implemented: ORS 536.090 & ORS 537.505 - ORS 537.795
H	list.: WRD 3, f. & ef. 2-18-77; WRD 9-1978, f. 12-12-78, ef. 1-1-79, Renumbered from 690-
0	63-0013; WRD 8-1993, f. 12-14-93, cert. ef. 1-1-94; WRD 7-2001, f. & cert. ef. 11-15-01
6	90-220-00 <b>50</b> [ <i>40</i> ]
Ą	bandonment of Uncased Wells [in Unconsolidated Formations]
	1) Uncased portions of water supply wells to be permanently abandoned [that extend only into
	unconsolidated materials] shall be completely filled with cement grout [or], concrete or
	unhydrated bentonite: [.This class of water supply wells may be abandoned using
	unhydrated bentonite with special standard approval.] (See Figure 220-1.) (See Figure 220-
	<u>1)(See Figure 220-2)</u>
	2) Uncased portions of water supply wells that penetrate a water-bearing formation may
_	e abandoned with alternating layers of cement grout, concrete or unhydrated bentonite
<u>a</u>	nd clean gravel throughout the water-bearing zones in the following manner:
,	
_	a) In all cases, non water-bearing zones shall be filled with cement grout, concrete or
<u>u</u>	nhydrated bentonite.
<b>4</b>	
	o) Clean gravel may only be placed in the water-bearing zones verified by an original
	vater supply well report or other documentation acceptable to the Department. A vertical
	olumn of gravel that exceeds a total length of 50 feet shall only be placed with prior old, underlined text example is new text proposed in the September 2008 hearing draft
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Department approval. Non water-bearing portions shall be filled with a plug of cement 1 2 grout, concrete or unhydrated bentonite. Gravel shall not exceed a maximum of 50% of 3 well depth without prior Department approval. Gravel may be placed in multiple water-4 bearing zones, not to exceed 50 feet for each zone. In no case shall gravel be placed above 5 18 feet below land surface. 6 7 [ED. NOTE: Figures referenced in this rule are available from the agency.] 8 9 Stat. Auth.: ORS 536.090 & ORS 537.505 - ORS 537.795 10 Stats. Implemented: ORS 536.090 & ORS 537.505 - ORS 537.795 Hist.: WRD 3, f. & ef. 2-18-77; WRD 9-1978, f. 12-12-78, ef. 1-1-79, Renumbered from 690-11 12 063-0011; WRD 8-1993, f. 12-14-93, cert. ef. 1-1-94; WRD 7-2001, f. & cert. ef. 11-15-01 13 14 [690-220-0050 15 16 Abandonment of Uncased Wells in Consolidated Formations 17 18 Uncased water supply wells to be abandoned that penetrate a water-bearing rock formation 19 shall be filled with concrete or cement grout, or with alternating layers of cement grout or concrete and clean gravel throughout the water-producing horizon. A concrete or cement grout 20 21 plug shall be constructed from the top of the rock formation to a depth of at least 20 feet below 22 the top of the rock formation. The remainder of the well above the rock formation shall be filled 23 to land surface with cement grout or concrete. Plugs of cement grout, or concrete, at least three 24 feet in length, shall be placed in non-producing zones between all water-bearing zones. In all 25 cases, a cement grout or concrete plug, at least three feet in length, shall be constructed in a 26 non-producing stratum immediately above the uppermost water-bearing zone. This class of 27 water supply wells may be abandoned using unhydrated bentonite with special standard 28 approval. (See Figure 220-2.) 29 30 [ED. NOTE: Figures referenced in this rule are available from the agency.] 31 32 Stat. Auth.: ORS 536.090 & ORS 537.505 - ORS 537.795 33 Stats. Implemented: ORS 536.090 & ORS 537.505 - ORS 537.795 Hist.: WRD 3, f. & ef. 2-18-77; WRD 9-1978, f. 12-12-78, ef. 1-1-79, Renumbered from 690-063-34 0012; WRD 8-1993, f. 12-14-93, cert. ef. 1-1-94; WRD 7-2001, f. & cert. ef. 11-15-01] 35 36 37 38 [690-220-0060 39 40 Abandonment of Cased Wells

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1
 2
      If the water supply well casing or the liner pipe is not removed during the abandonment of a
 3
      well, the casing or liner shall be thoroughly ripped or perforated. The number and size of
 4
      perforations may vary. However, the perforations must be sufficient enough to allow grout to
 5
      migrate outside the casing and effectively prevent the vertical movement of water. Perforations
 6
      are not required in the sealed interval provided proof of the original seal can be verified with the
 7
      original well report. The annular space between the casing or liner and the drillhole wall shall
 8
      be effectively and completely filled with cement grout applied under pressure. The remainder of
 9
      the well shall be filled with cement grout or concrete. Uncased horizons in a cased well to be
10
      abandoned shall be filled in accordance with OAR 690-220-0030 through 690-220-0050. The
      well casing to be abandoned may be severed below land surface and removed. (See Figure 220-
11
12
      3.)
13
14
      [ED. NOTE: Figures referenced in this rule are available from the agency.]
15
16
      Stat. Auth.: ORS 536.090 & ORS 537.505 - ORS 537.795
17
      Stats. Implemented: ORS 536.090 & ORS 537.505 - ORS 537.795
18
      Hist.: WRD 3, f. & ef. 2-18-77; WRD 9-1978, f. 12-12-78, ef. 1-1-79, Renumbered from 690-063-
19
      0013; WRD 8-1993, f. 12-14-93, cert. ef. 1-1-94; WRD 7-2001, f. & cert. ef. 11-15-01]
20
21
      690-220-0070
22
23
      Abandonment of Artesian Wells
24
25
      In addition to OAR 690-220-00/60/40 and 690-220-0050, the flow of artesian water supply
26
      wells to be abandoned shall be confined or restricted by cement grout applied under pressure, or
27
      by the use of a suitable well packer, or a wooden plug placed at the bottom of the confining
      formation immediately above the artesian water-bearing zone. Cement grout or concrete shall be
28
29
      used to effectively fill the well to land surface. (See Figure 220-4, 1986.)
30
31
      [ED. NOTE: Figures referenced in this rule are available from the agency.]
32
33
      Stat. Auth.: ORS 183, ORS 536, ORS 537 & ORS 540
34
      Stats. Implemented: ORS 183, ORS 536, ORS 537 & ORS 540
      Hist.: WRD 3, f. & ef. 2-18-77; WRD 9-1978, f. 12-12-78, ef. 1-1-79,; WRD 13-1986, f. 10-7-
35
36
      86, ef. 11-1-86, Renumbered from 690-063-0015; WRD 7-2001, f. & cert. ef. 11-15-01
37
38
      690-220-0080
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Abandonment of Driven and Jetted Wells

39 40

1 2 Provided an annular seal meeting the requirements of OAR 690-210-0180 can be confirmed, a 3 cement grout plug shall be placed by grout pipe opposite all perforations or openings in the water 4 supply well casing. The remainder of the well shall be filled with cement grout. If no annular 5 seal can be confirmed, the well shall be abandoned by removing the casing and filling the 6 borehole with **cement grout**[an approved sealant] (see OAR 690-220-0120). 7 8 Stat. Auth.: ORS 183, ORS 536, ORS 537 & ORS 540 9 Stats. Implemented: ORS 183, ORS 536, ORS 537 & ORS 540 10 Hist.: WRD 3, f. & ef. 2-18-77; WRD 9-1978, f. 12-12-78, ef. 1-1-79; WRD 13-1986, f. 10-7-86, 11 ef. 11-1-86, Renumbered from 690-063-0020; WRD 7-1988, f. & cert. ef. 6-29-88; WRD 7-12 2001, f. & cert. ef. 11-15-01 13 14 690-220-0090 15 16 Abandonment of Filter or Gravel Pack Wells 17 18 Filter or gravel pack water supply wells may only be abandoned under a special standard. Any 19 method of abandonment proposed must ensure that all perforated sections of the casing will be 20 pressure grouted throughout, and that the remainder of the well is filled with cement grout. (See 21 definition of pressure grout in OAR 690-200) 22 23 Stat. Auth.: ORS 183, ORS 536, ORS 537 & ORS 540 24 Stats. Implemented: ORS 183, ORS 536, ORS 537 & ORS 540 25 Hist.: WRD 3, f. & ef. 2-18-77; WRD 9-1978, f. 12-12-78, ef. 1-1-79; WRD 13-1986, f. 10-7-86, 26 ef. 11-1-86, Renumbered from 690-063-0016 & 690-063-0025; WRD 7-2001, f. & cert, ef. 11-27 15-01 28 29 690-220-0095 30 31 Abandonment of Dug Wells 32 33 (1) Abandonment of a dug water supply well shall be approved by the Department before work 34 is started. The Department shall be notified of the proposed abandonment. The notification shall 35 include: 36

3738

(b) Name of the owner;

(a) Location;

39 40

1 2	(c) Well diameter;
3	(d) Well depth;
4 5	(e) Depth to water;
6 7 8	(f) Type of well casing or liner material if any; and
9 10	(g) The proposed method of abandonment.
11 12 13 14	(2) A method to be used in the abandonment will be approved by the Department if the method will adequately protect the ground water resource. Dug wells penetrating more than one water bearing zone shall be abandoned in a manner to eliminate the possibility of leakage from one water bearing zone to another.
15 16 17 18 19	(3) The well shall be abandoned by a licensed Water Supply Well Constructor, a landowner with a landowner well construction permit and bond, or by a landowner in the presence of the watermaster or other Department representative.
20 21 22 23	Stat. Auth.: ORS 183, 536, 537 & 540 Stats. Implemented: ORS 183, 536, 537 & 540 Hist.: WRD 7-1988, f. & cert. ef. 6-29-88; WRD 7-2001, f. & cert. ef. 11-15-01; WRD 2-2006, f. & cert. ef. 6-20-06
<ul><li>24</li><li>25</li><li>26</li></ul>	690-220-0100
27 28	Obstructions and Possible Contaminants
29 30 31	All obstructions or debris which may interfere with effective sealing operations shall be removed from the water supply well to be abandoned. Any foreign matter capable of causing ground water contamination shall be removed prior to placing any sealing material.
32 33 34 35 36 37	Stat. Auth.: ORS 183, ORS 536, ORS 537 & ORS 540 Stats. Implemented: ORS 183, ORS 536, ORS 537 & ORS 540 Hist.: WRD 3, f. & ef. 2-18-77; WRD 9-1978, f. 12-12-78, ef. 1-1-79; WRD 13-1986, f. 10-7-86, ef. 11-1-86, Renumbered from 690-063-0026; WRD 7-2001, f. & cert. ef. 11-15-01
38 39	690-220-0110
40	Removal of Well Casing During Abandonment
	Bold, underlined text <b>example</b> is new text proposed in the September 2008 hearing draft Italicized and text in brackets [example] is proposed to for deletion in the September 2008 hearing draft Bold, double underlined text <b>example</b> is new text proposed in the Final Proposed Rules Italicized, strikethrough text in brackets [example] is text proposed for deletion in the Final Proposed Rules

1	
2	If the casing of a water supply well is removed during abandonment, the well shall be plugged
3	and sealed in accordance with OAR 690-220-0030 through 690-220-0050 and shall be filled
4	with sealing materials as the casing is removed.
5	
6	Stat. Auth.: ORS 183, ORS 536, ORS 537 & ORS 540
7	Stats. Implemented: ORS 183, ORS 536, ORS 537 & ORS 540
8	Hist.: WRD 3, f. & ef. 2-18-77; WRD 9-1978, f. 12-12-78, ef. 1-1-79; WRD 13-1986, f. 10-7-86
9	ef. 11-1-86, Renumbered from 690-063-0021; WRD 7-2001, f. & cert. ef. 11-15-01
10	
11	<u>690-220-0115</u>
12	
13	<u>Unhydrated Bentonite and Method of Placement</u>
14	
15	(1) When abandoning a pre-existing well with unhydrated bentonite the Water Supply
16	Well Constructor shall provide additional notification to [notify] the Regional Well
17	Inspector or the Well Construction Program Coordinator in Salem by fax, e-mail or
18	telephone 72 hours prior to starting abandonment work. The additional notice referenced
19	under this section $f(1)$ of this rule shall be effective January 1, 2009, through December 31
20	<u>2013.</u>
21	
22	(a) In case of an emergency, the additional notification is not required; however, the Water
23	Supply Well Constructor shall notify the Department prior to beginning abandonment
24 25	<u>work</u> as required in OAR 690-205-0200.
25	
26	(b) [a] The Department will review this provision prior to December 31, 2013, to evaluate
27	the effectiveness of unhydrated bentonite in the abandonment of water supply wells.
28	
29	(2) Unhydrated bentonite used in the abandonment of water supply wells shall meet the
30	following requirements:
31	
32	(a) Specifically designed for use in water supply wells; and
33	
34	(b) Within industry tolerance for dry western sodium bentonite; and
35	
36	(c) Free of polymers that promote bacterial growth; and
37	
38	(d) Manufactured to be 3/8-inch or 3/4-inch; and
39	
<del>1</del> 0	(e) National Sanitation Foundation (NSF) approved or have a swell index greater than 15
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1	milliliters (ml) per 2 grams (gm).
2	
3	(3) Powdered bentonite, bentonite grout or bentonite slurry shall not be used to abandon
4	water supply wells.
5	
6	(4) Unhydrated bentonite shall only be used to abandon water supply wells when in contact
7	with water having less than 800 parts per million (ppm) total dissolved solids (TDS).
8	(a) Unhydrated bentonite may be used to abandon water supply wells exceeding 800
9	ppm TDS if the bentonite manufacturer provides documentation that their product can be
10	used in water that exceeds 800 ppm TDS.
11	(1)Prior Department approval is required before placement.
12	(2) The bentonite manufacturer's documentation and Department approval
13	shall be submitted with the Water Supply Well Report as required in OAR 690-205-
14 15	0210. (b) In all cases, the TDS shall be reported on the Weter Supply Well Deport as
16	(b) In all cases, the TDS shall be reported on the Water Supply Well Report as required in OAR 690-205-0210.
17	<u>required in OAK 050-203-0210.</u>
18	(5) Water supply wells with casing that is at least four inches in diameter and less than
19	eight inches in diameter may be abandoned with unhydrated bentonite to a maximum well
20	depth of 700 feet, if being placed through water. Unhydrated bentonite may be used deeper
21	with prior Department approval.
22	
23	(6) Water supply wells with casing that is at least four inches in diameter and less than
24	eight inches in diameter may be abandoned with unhydrated bentonite to a maximum well
25	depth of 1000 feet, if being placed through air. Unhydrated bentonite may be used deeper
26	with prior Department approval.
27	
28	(7) Water supply wells with casing that is at least eight inches in diameter may be
29	abandoned with unhydrated bentonite to a maximum well depth of 1200 feet, if being
30	placed through water. Unhydrated bentonite may be used deeper with prior Department
31	approval.
32	
33	(8) Water supply wells with casing that is at least eight inches in diameter may be
34	abandoned with unhydrated bentonite to a maximum well depth of 1500 feet, if being
35	placed through air. Unhydrated bentonite may be used deeper with prior Department
36	approval.
37	
38	(9) Unhydrated bentonite shall be screened across a minimum 1/4-inch mesh screen during
39	placement to minimize the introduction of bentonite dust into the sealing interval. The
40	resulting seal shall be free of voids or bridges.

1	
2	(10) A sounding or tamping tool shall be used in the sealing interval during placement to
3	measure the fill rate and to break up possible bridges or cake formations.
4	
5	(11) Unhydrated bentonite shall be poured at the manufacturers recommended rate in the
6	water-filled portion of the drillhole and shall not be less than two minutes per 50 pound
7 8	sack.
9	(12) In a dry sealing interval, (above the water level), bentonite shall be hydrated from land
10	surface to a minimum depth of 50 feet below land surface. U[#]nhydrated bentonite shall be
11	hydrated with potable water in maximum ten foot lifts to ensure activation. [Hydration
12	shall be limited to a maximum depth of 50 feet below land surface.]
13	
14	(13) The estimated and actual volume of sealing material used shall be calculated and
15	reported on the Water Supply Well Report as required by OAR 690-205-0210.
16	COO 220 0120
17	690-220-0120
18 19	Cement Grout
20	Cement Grout
21	Cement grout for use in abandonment operations shall conform to the requirements of OAR 690-
22	210-0310.
23	
24	Stat. Auth.: ORS 183, ORS 536, ORS 537 & ORS 540
25	Stats. Implemented: ORS 183, ORS 536, ORS 537 & ORS 540
26	Hist.: WRD 3, f. & ef. 2-18-77; WRD 9-1978, f. 12-12-78; ef. 1-1-79, Renumbered from 690-63-
27	031 by WRD 13-1986, f. 10-7-86, ef. 11-1-86
28	<00.220.0120
29	690-220-0130
30 31	Concrete
32	Concrete
33	Concrete for use in abandonment operations shall conform to the requirements of OAR 690-210-
34	0315.
35	
36	Stat. Auth.: ORS 183, ORS 536, ORS 537 & ORS 540
37	Stats. Implemented: ORS 183, ORS 536, ORS 537 & ORS 540
38	Hist.: WRD 3, f. & ef. 2-18-77; WRD 9-1978, f. 12-12-78, ef. 1-1-79,; WRD 13-1986, f. 10-7-
39	86, ef. 11-1-86, Renumbered from 690-063-0035; WRD 7-2001, f. & cert. ef. 11-15-01
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## **Final Proposed Rules**

1	690-220-0140
2	
3	Method of Placement of Concrete or Cement Grout
4	
5	Concrete or cement grout used as a sealing material in abandonment operations shall be
6	introduced at the bottom of the well or required sealing interval and placed progressively upward
7	to the top of the well. All such sealing materials shall be placed by the use of a grout pipe or by
8	dump bailer in order to avoid segregation or dilution of the sealing materials.
9	
10	Stat. Auth.: ORS 183, ORS 536, ORS 537 & ORS 540
11	Stats. Implemented: ORS 183, ORS 536, ORS 537 & ORS 540
12	Hist.: WRD 3, f. & ef. 2-18-77; WRD 9-1978, f. 12-12-78, ef. 1-1-79,; WRD 13-1986, f. 10-7-
13	86, ef. 11-1-86, Renumbered from 690-063-0040 by WRD; WRD 7-2001, f. & cert. ef. 11-15-01